



The +5V and 24VDC share a common ground (GND)

Do not attach anything to NC

Bringing the R1 input screw terminal (right next to the +5V input) to +5V (logic level high), will cause Relay R1 to close its contacts thus completing the circuit between the two screw terminals.

The drive board requires both +5VDC and +24VDC with a common ground (GND) to operate correctly.